

## Installation Instructions

Luminaires must be installed by a qualified electrician. Check with local and national codes for proper installation.



**Never connect a Fixture to a Live Driver!!!**

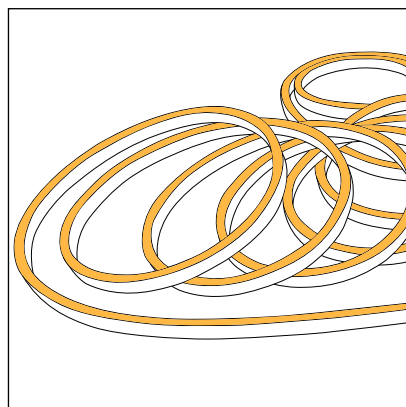
To prevent electrical shock disconnect electrical supply before installation or servicing.

Contractor is responsible for adequately reinforcing walls and/or ceilings to support fixture weight. Provide blocking when necessary.

### Step 1 - Open the Box

Unpack luminaire unit(s). The Flex family of luminaires require special handling. They are supplied in lengths specified at the time of order, and are delivered on a reel enclosed in a large anti-static bag. Remote Drivers and Boxes may be ordered from Inter-lux separately.

24VDC Constant Voltage



6 x 12 Horizontal

Static White  
Static White High Output  
Static White Free Cut

#### Minimum Horizontal Bend

$\varnothing \geq 2.4" / 60\text{mm}$

Tunable White  
Warm Dim

#### Minimum Horizontal Bend

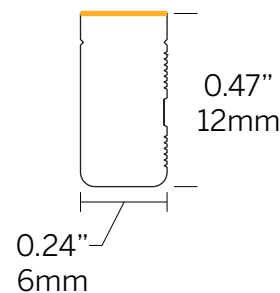
$\varnothing \geq 3.9" / 100\text{mm}$

#### Working Temperature Range

$-40^{\circ}$  to  $130^{\circ}$



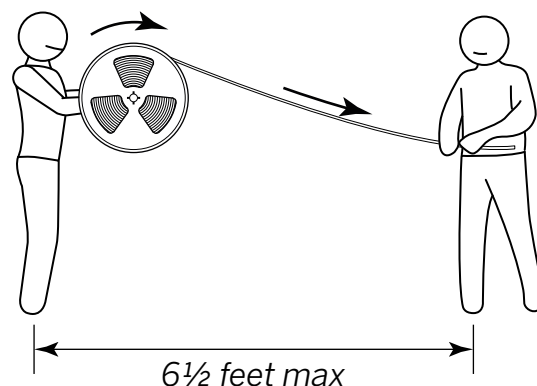
**Do not attempt to bend this Luminaire in the vertical plane!**



**NOTE:** Yellow (or light gray in B/W) indicates lit surface.

### Step 2 - Handling the Luminaire

- a** The delicate nature of the Flex Horizontal Luminaire necessitates that unpacking, handling, and installing this fixture be done by **at least** two people.



Need Help?

Powered by

I B L

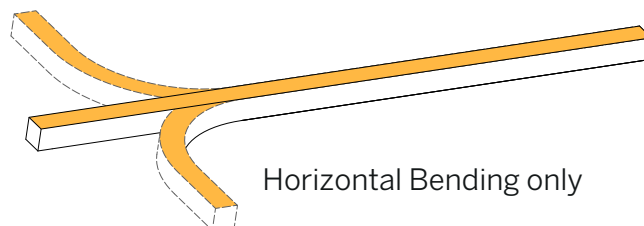
410 381 1497 inter-lux.com answers@inter-lux.com  
Inter-lux reserves the right to make technical changes without notice.



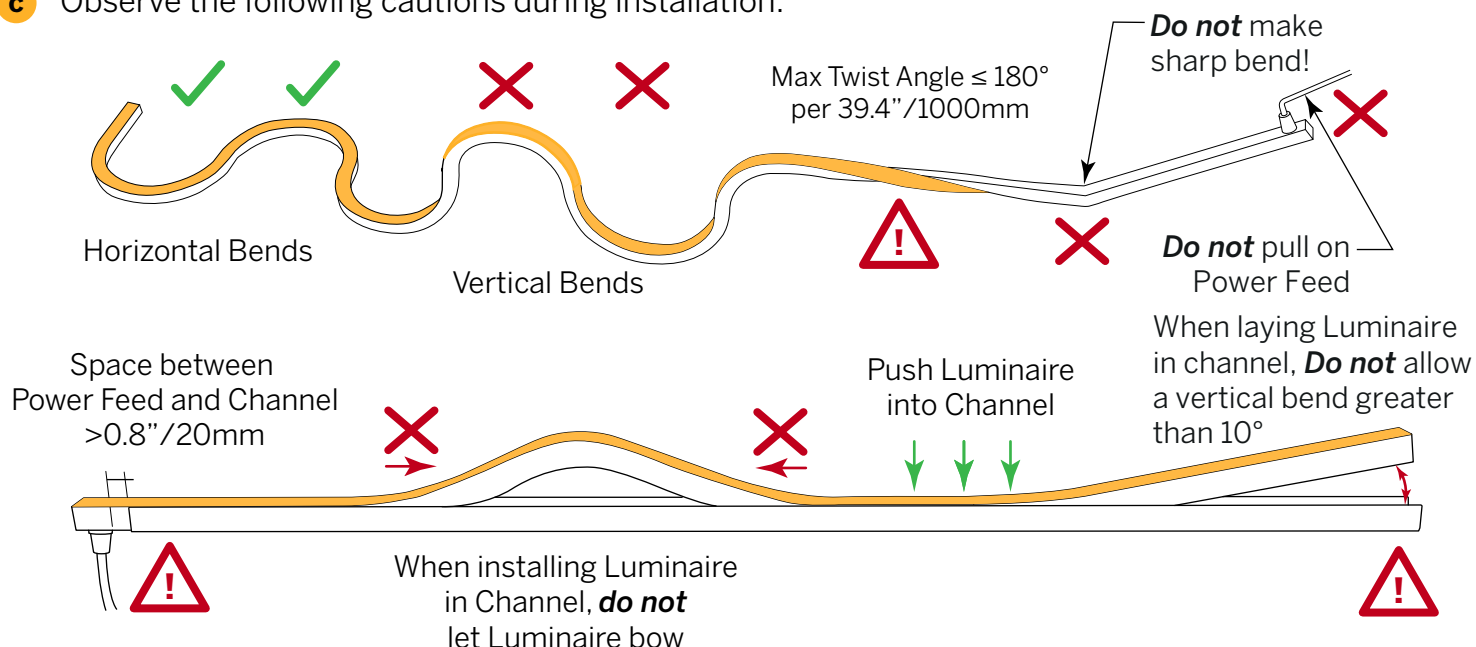
updated 10.2026

### Step 2 - *Handling the Luminaire* (continued)

- b** The Flex 6 x 12 Horizontal Luminaire may be represented by the illustration at right. All Horizontal Luminaires bend in the **horizontal plane only** - Left or Right.

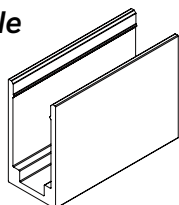
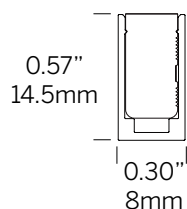


- c** Observe the following cautions during installation:



### Step 3 - *Accessories*

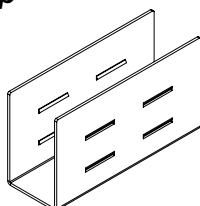
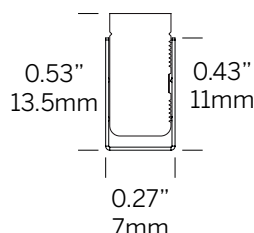
#### Aluminum Clip/Profile



#### Available in:

0.79"/20mm Silver<sup>1,2</sup>  
 0.79"/20mm Black<sup>1,2</sup>  
 39.37"/1000mm Silver<sup>1,3</sup>  
 39.37"/1000mm Black<sup>1,3</sup>

#### Stainless Mounting Clip



#### Available in:

0.79"/20mm Silver<sup>1,2</sup>  
 0.79"/20mm Black<sup>1,2</sup>

Need  
Help?

Powered by

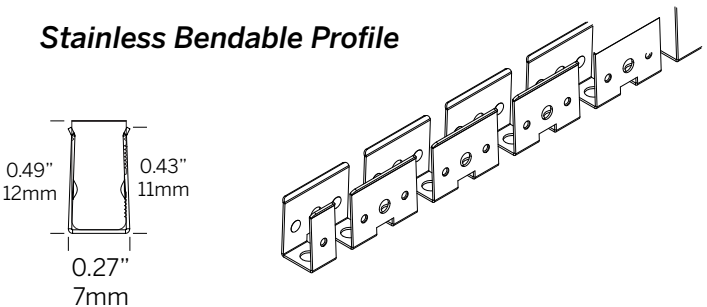
I B L

410 381 1497 inter-lux.com answers@inter-lux.com  
 Inter-lux reserves the right to make technical changes without notice.



updated 10.2026

Step 3 - **Accessories** (continued)



**Available in:**  
39.37" / 1000mm Silver<sup>1,4</sup>  
39.37" / 1000mm Black<sup>1,4</sup>

- NOTES:**
- 1 Mounting screws and anchors supplied by others.
  - 2 All clip-length profiles and full-length profiles are pre-drilled for mounting.
  - 3 Full-length profiles are pre-drilled with (3) holes per 39.37" / 1000mm. Additional holes may be drilled, as needed.
  - 4 Flexible Profiles have pre-drilled holes in each segment for easy positioning.

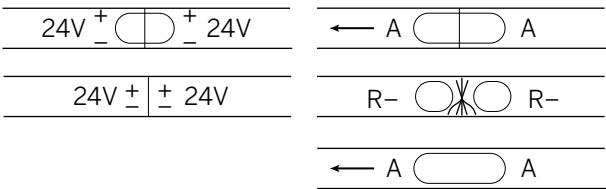
Step 4 - **How to Field Cut the Flex Luminaire**

(Skip to **Step 5** if not applicable)

All versions of the Flex 6 x 12 Horizontal Luminaire (except the *Free Cut*) have a narrow transparent window on the bottom or side with Cut Lines that look like one of those shown at right.

The ovals represent copper pads. It is imperative to cut on these lines to maintain a fully lit luminaire. If Flex is not cut on these lines, there is a risk that a portion of the luminaire near the cut will not power on.

The *Free Cut* version may be cut anywhere without concern that some LED's will go dark.



*Cut Intervals*

**Static White**

- LED Type S05 - 2" / 50mm
- LED Type S10 - 2" / 50mm
- LED Type L05 - 2" / 50mm
- LED Type L10 - 2" / 50mm

**Static White High Output**

- LED Type S10 - 2.5" / 63mm

**Static White Free Cut**

- LED Type SF05 - n/a
- LED Type SF10 - n/a

**Tunable White**

- LED Type CT08 - 2" / 50mm

**Warm Dim**

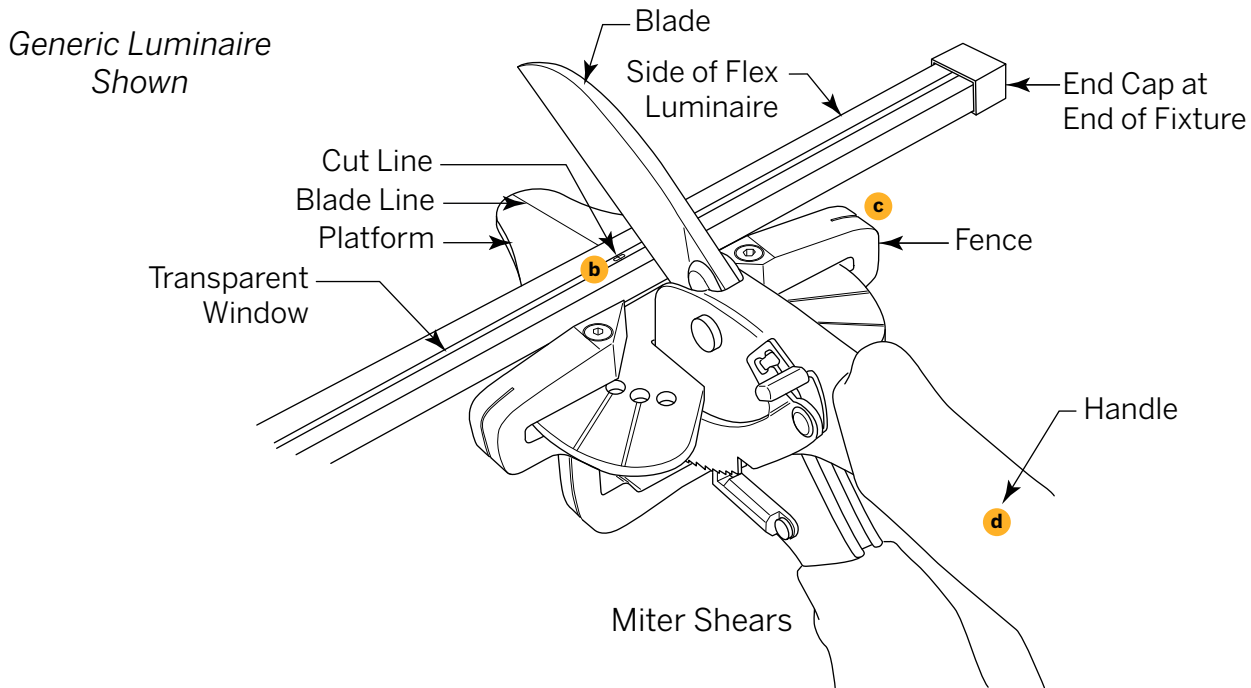
- LED Type 12R - 2" / 50mm

**IMPORTANT!** All cuts are to be taken from the non-powered end!



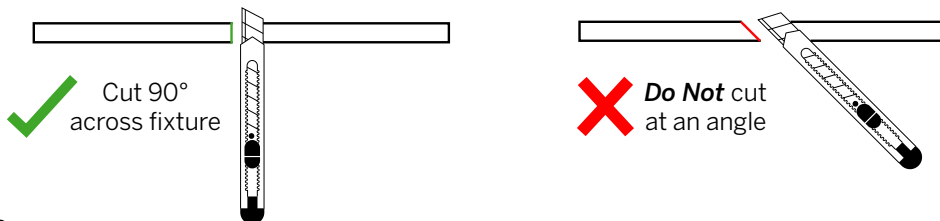
## Step 4 - *How to Field Cut the Flex Luminaire* (continued)

- a** When cutting the Luminaire in the field, it is important to cut as perpendicular as possible. One way to do this is to use a pair of Miter Shears that has a fence 90° to the cut.



- b** Place Luminaire on Tool Platform with Transparent Window facing up as shown above. Line up Cut Line with Blade Line.
- c** Make sure Fence is at 0°, perpendicular to Blade.
- d** Squeeze Handles firmly to cut.

Whether one uses Miter Shears or not, it is important that Flex be cut at 90° across the fixture and not at an angle.



### Apply End Cap

With this new cut, an End Cap needs to be applied. (1) End Cap is supplied with each length of Flex. For example, if 300 feet was purchased in a single length, one End Cap is supplied. But if three 100 foot lengths were purchased, three End Caps would be supplied. Additional End Caps are available, if needed.

Need Help?

Powered by

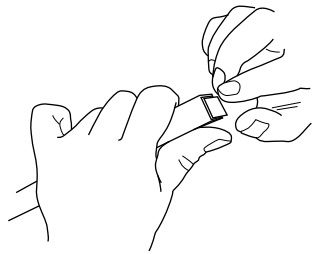
I B L

410 381 1497 inter-lux.com answers@inter-lux.com  
Inter-lux reserves the right to make technical changes without notice.

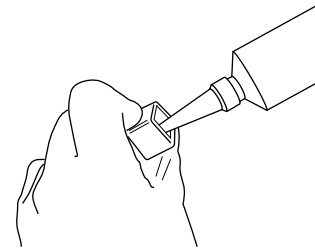


updated 10.2026

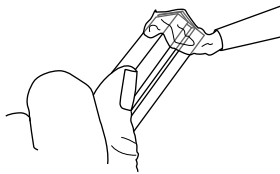
## Step 4 - *How to Field Cut the Flex Luminaire* (continued)



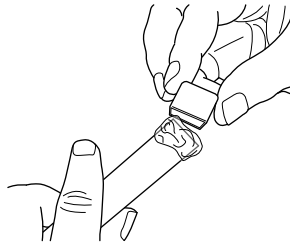
- a** Place Silicone Square at freshly cut end. Orient Square such that it lays entirely within confines of end shape.



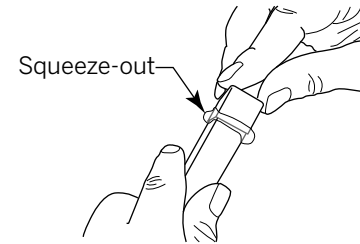
- b** Fill interior bottom and sides of End Cap with supplied silicone\* sealant. Set aside.



- c** Squeeze silicone sealant all around the last 1/2" of the newly cut end.



- d** Mount End Cap.



- e** Push End Cap onto Luminaire End. Wipe squeeze-out off and set aside to dry for 30-60 minutes.

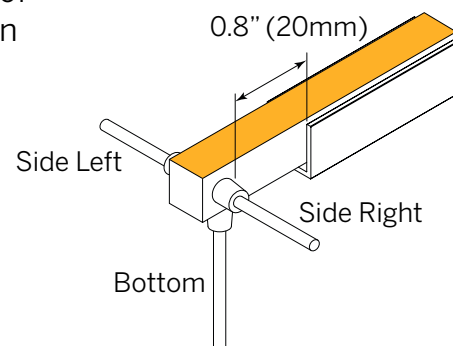
*\*Supplied silicone sealant is proprietary and specially formulated.*

## Step 5 - *Install Luminaire*

The Flex 6x12 Horizontal sits in the Aluminum Clip or Profile via a friction fit. The Luminaire is retained in the Stainless Clip or Profile via small linear barbs that catch ribs on each side of the Luminaire.

When using Profiles, the Feed Cable end must sit *outside* of Profile. The distance between the Power Feed - whether on the Side Left, Side Right, Bottom or End - and the beginning of the the Profile should be at least 0.8" (20mm). See illustrations at right and next page.

- a** Drill mounting holes in Aluminum Profile as needed, at least one every 12". Stainless Mounting Clip and Profile are predrilled.



Generic Luminaire Shown

Powered by

I B L

410 381 1497 inter-lux.com answers@inter-lux.com  
Inter-lux reserves the right to make technical changes without notice.

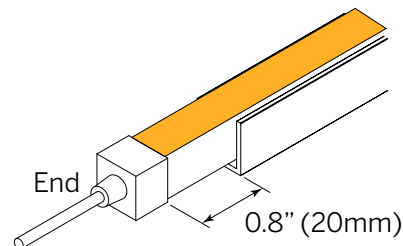


updated 10.2026

Need  
Help?

## Step 5 - *Install Luminaire* (continued)

- b** Fasten the Aluminum Profile(s) or Stainless Mounting Clips/Profile(s) to surface with appropriate screws (by others).
- c** Space Clips no more than 12 inches (300mm) apart and within 2 inches (50mm) of each bend.
- d** Press Luminaire into Clips or Profiles firmly.  
**Do not** allow a vertical bend greater than 10°.
- e** Wire Luminaire according to Driver specified. See Illustrations in **Step 6**, pages 6-11.
- f** Energize!



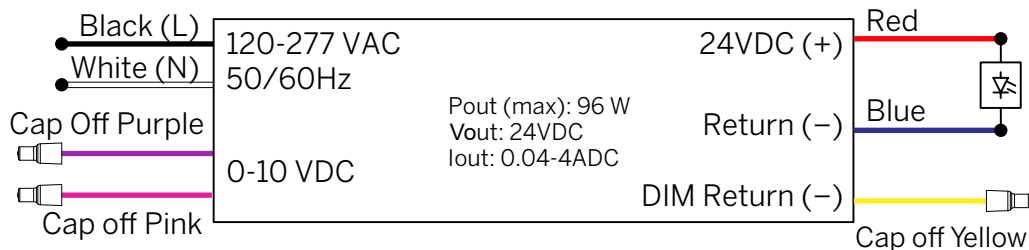
Generic Luminaire Shown

## Step 6 - *Wire Luminaire*

The following wiring diagrams for Constant Voltage remote drivers are included here for reference. For additional details, such as Maximum Wiring Distance, compatible dimmers, and driver box dimensions, please refer to the Driver Information Guide on our website.

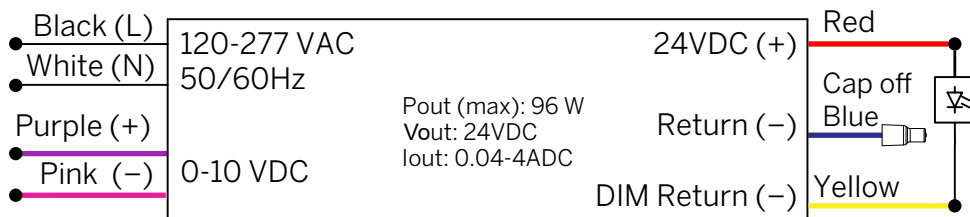
### D010 = eldoLED, Non-Dim or 10% 0-10V dimming (120-277V)

#### Non-Dimming



For:  
Static White  
Static White High Output  
Static White Free Cut

#### Dimming



**WARNING:** If not connected to a 0-10V dimmer, driver **MUST** be wired as Non-dim. Not doing so can cause the driver and the fixtures to fail prematurely.

Need  
Help?

Powered by

I B L

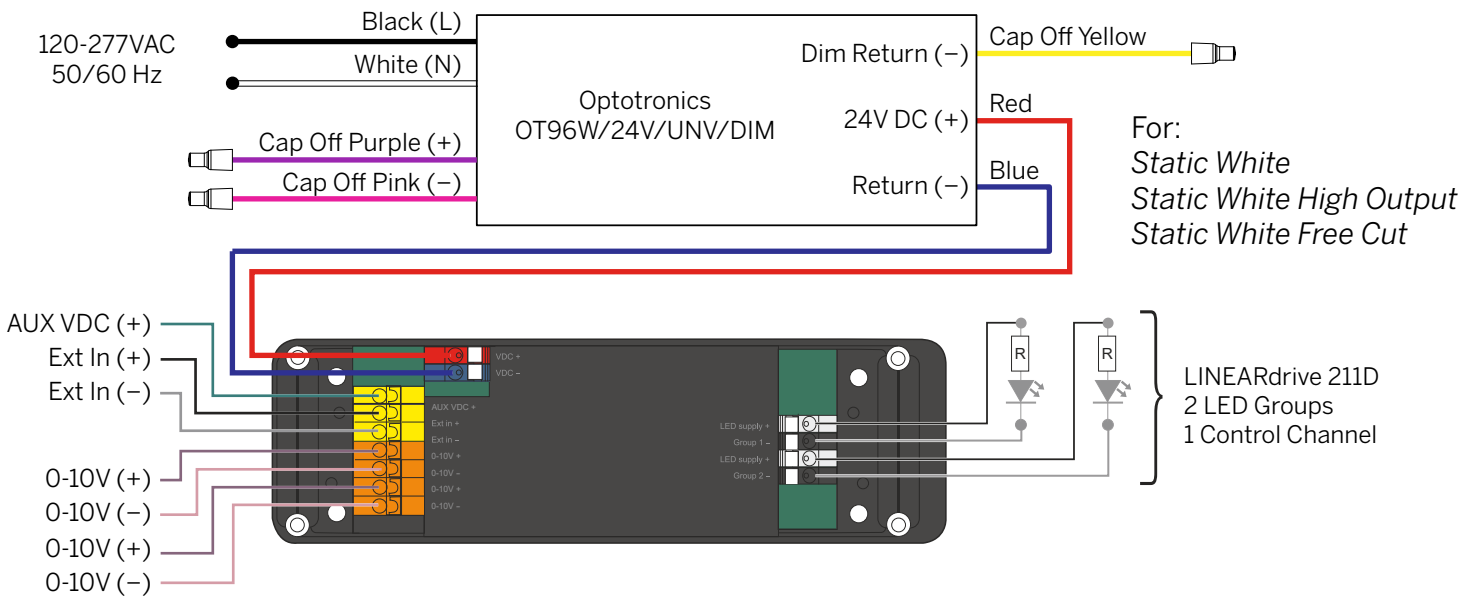
410 381 1497 inter-lux.com answers@inter-lux.com  
Inter-lux reserves the right to make technical changes without notice.



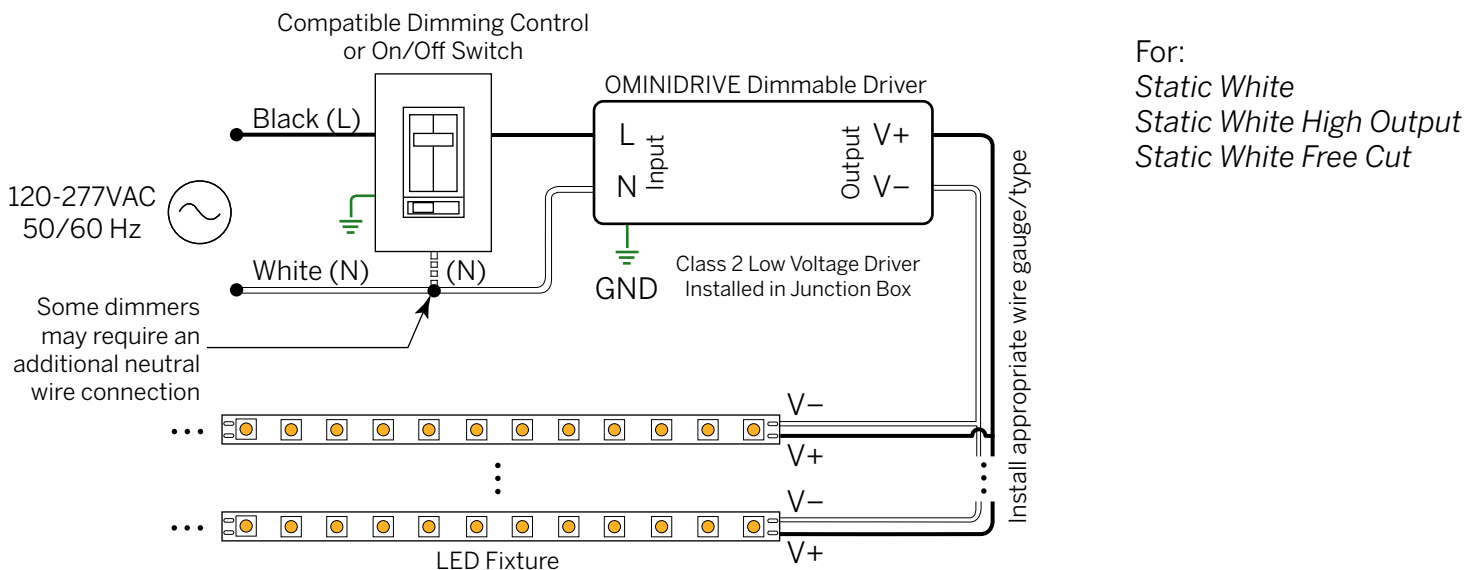
updated 10.2026

## Step 6 - *Wire Luminaire* (continued)

**EL96 = eldoLED 0-10V, 0.1% dimming (120-277V)**



**DPH = Phase Dimming, 1% dimming (120V only)**



Need Help?

Powered by

I B L

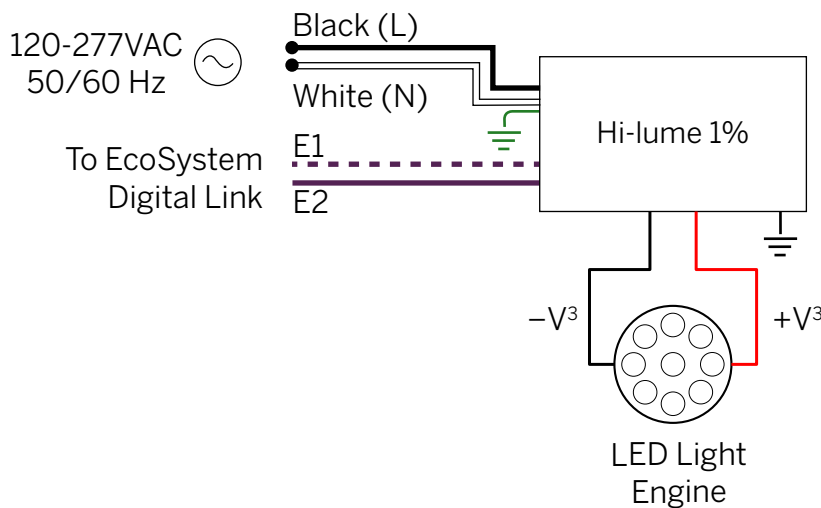
410 381 1497 inter-lux.com answers@inter-lux.com  
Inter-lux reserves the right to make technical changes without notice.



updated 10.2026

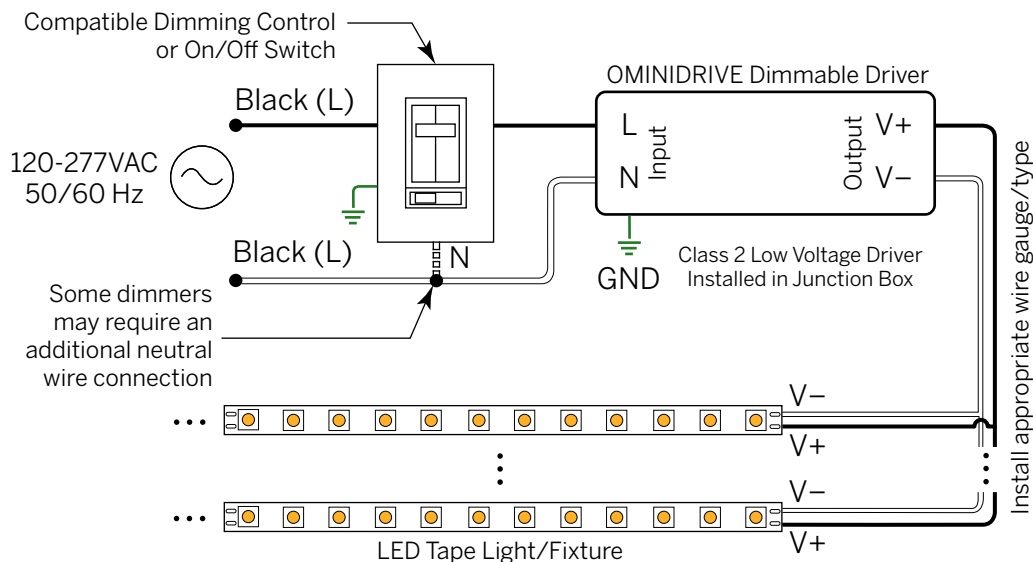
## Step 6 - *Wire Luminaire* (continued)

### L3D0E = Lutron Hi-lume Premier 0.1% EcoSystem (120-277V)



For:  
Static White  
Static White High Output  
Static White Free Cut

### UNV96-WL = 0-10V/Phase Dim 96W Wet Location, 1% dimming (120-277V)



For:  
Static White  
Static White High Output  
Static White Free Cut

Need  
Help?

Powered by

I B L

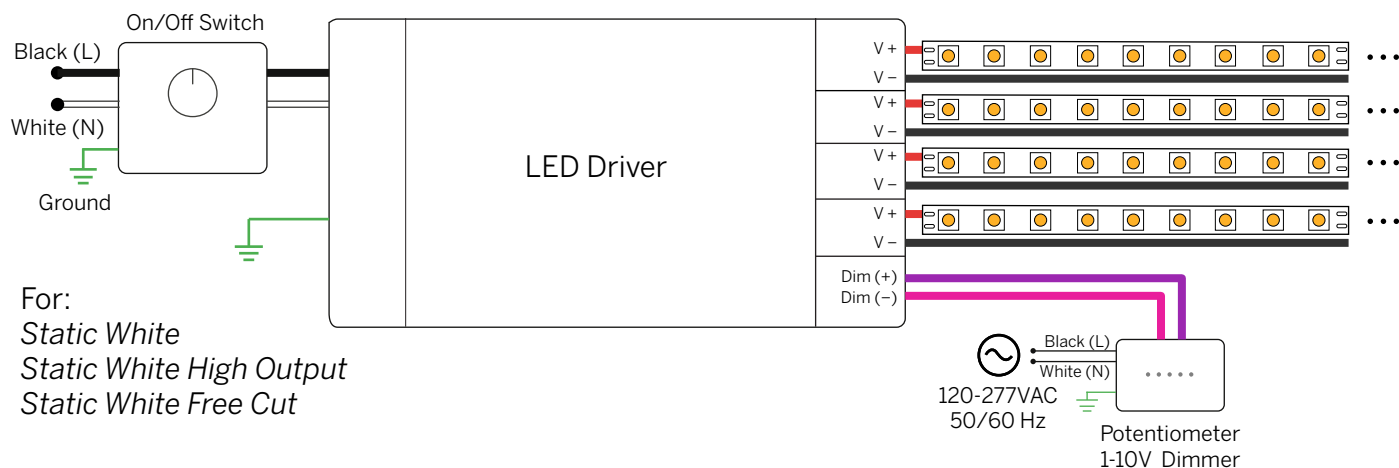
410 381 1497 inter-lux.com answers@inter-lux.com  
Inter-lux reserves the right to make technical changes without notice.



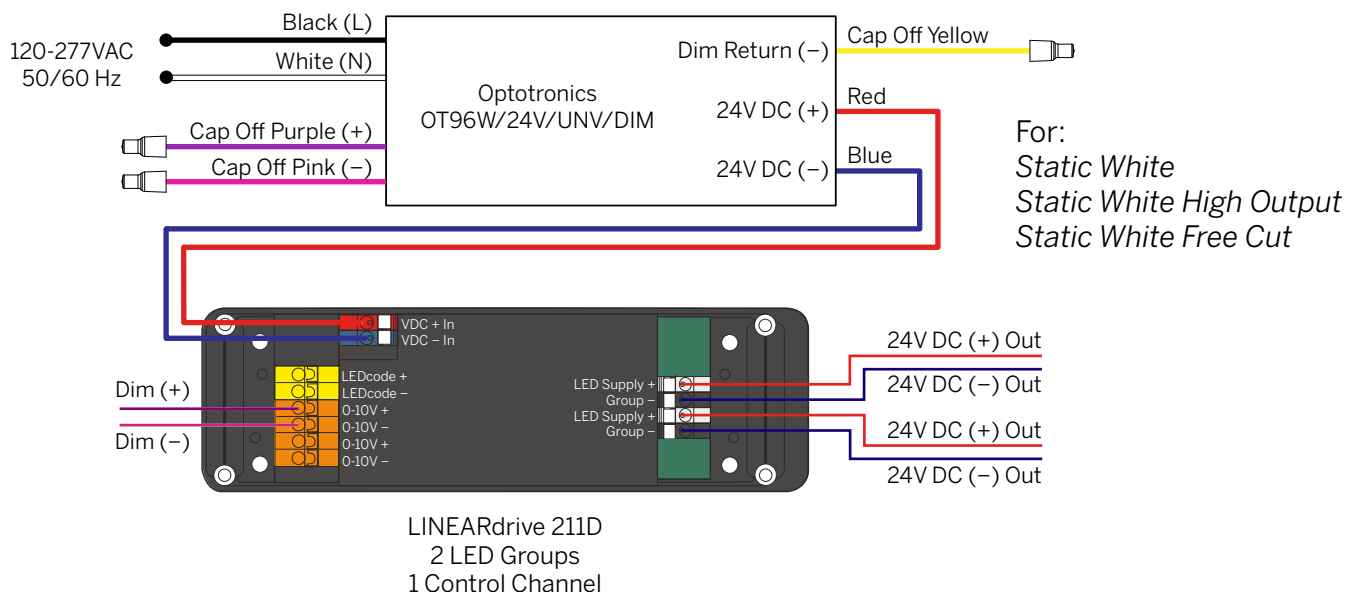
updated 10.2026

## Step 6 - **Wire Luminaire** (continued)

### UNV384-WL = 0-10V/Phase Dim 384W Wet Location, 1% dimming (120-277V)



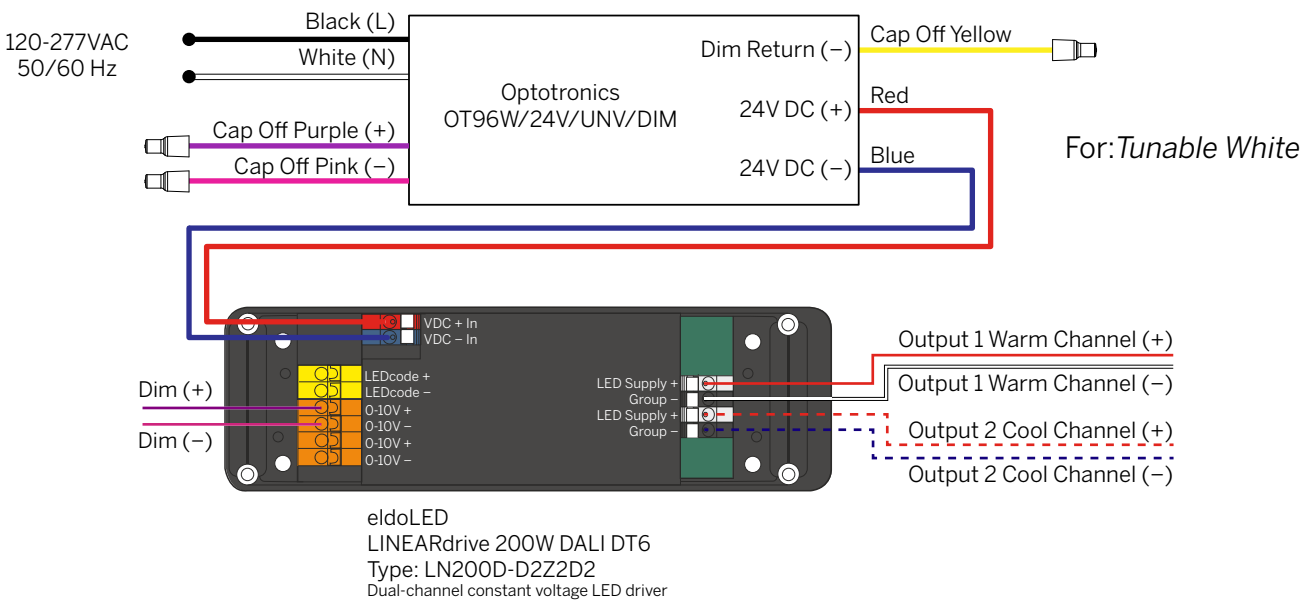
### DALI-DT6 = eldoLED DALI-2 (DT6), 0.1% dimming (120-277V)



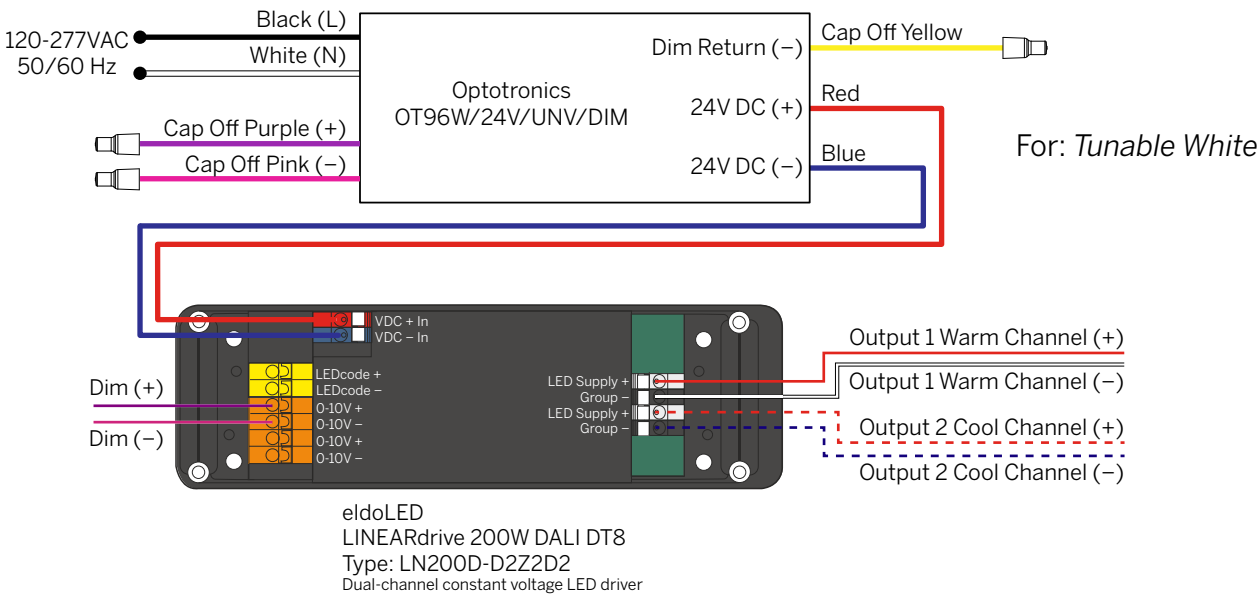
Need  
Help?

Step 6 - Wire *Luminaire* (continued)

DALI-DT6 = eldoLED DALI-2 (DT6), 0.1% dimming (120-277V)

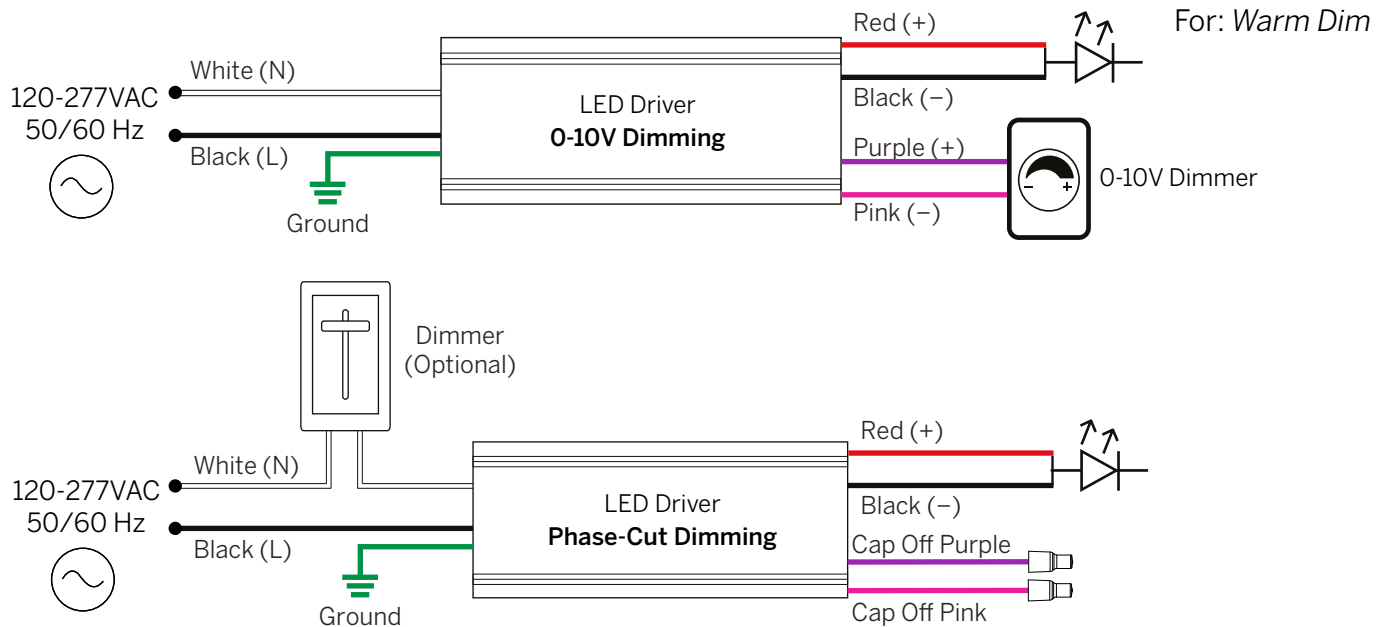


DALI-DT8 = eldoLED DALI-2 (DT8), 0.1% dimming (120-277V)



## Step 6 - *Wire Luminaire* (continued)

**MAGSDM96-WD = 0-10V/Phase Dim 96W, 0.1% CCR dimming (120-277V) Phase - 120V only**



Need  
Help?

Powered by

I B L

410 381 1497 inter-lux.com answers@inter-lux.com  
Inter-lux reserves the right to make technical changes without notice.



updated 10.2026