Mounting instructions

inter•lux

Date: 11.03.2019

CIRCOLO L + I Version CIRCOLO INVERSE

General remarks on safety

Read all of these instructions before installing fixtures.

- Keep all of the instructions for future reference.
- Turn off power before installing fixture.
- Installation is to be performed by a qualified electrician.
- For North America all installations are to conform to the standards of National Electrical Code as well as all local jurisdictional codes and regulations.
- Any modification of the luminaire will void any and all written or implied warranties.
- Do not open the luminaire this will void the IP rating
- The manufacturer accepts no responsibility for damage to persons or property arising through improper use or installation.

THIS PRODUCT MUST BE INSTALLED IN ACCORDANCE WITH THE APPLICABLE INSTALLATION CODE BY A PER-SON FAMILIAR WITH THE CONSTRUCTION AND OPERA-TION OF THE PRODUCT AND THE HAZARDS INVOLVED



- Verify power is off at installation time.
- Injuries caused by electricity are possible

BOM		Part	Quantity
Packag	je 1		
$m{X}$	Aluminium frame with integrated (I) or L-shaped or INVERSE acrylic	① acrylic (L)	1 unit
	4/6 steel cables and up to mounting verso		
Paakar	power supply cable	(3)	
Packag			
	Canopy/Pendant canopy incl. power supply unit	(4)	1 unit
	External power supply unit	5	1 unit
	flush-mounting boxes	6	4/6 units
	separate canopy		
	White gloves	7	1 pair
X	Screwdriver		1 unit
	Mounting instructions		1 unit
Dimme	r		
	Not dimmable		
	DMX interface		
	Dimmer interface 0-10V		
	Dimmer interface 1-10V		
	DALI interface		
	LUTRON interface		
	Bluetooth interface		
	Enocean interface		







Mounting instructions

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Warranty

Use the enclosed assembly instructions for the installation of the lighting fixture. Noncompliance with the assembly instruction will automatically void the warranty.

The persons assigned with the installation of the product are instructed to handle it with the utmost care and safety in order to avoid damages to third parties.

The present light fixture has been tested and is fully operational.

CIRCOLO Version L					
Size: Ø mm / inches	weight kg $^{\scriptscriptstyle 2\!\scriptscriptstyle)}$ /	lbs ²⁾			
ø 750 / 29.5 "	8 /	17.6			
Ø 900 / 35.5"	10 /	22.0			
ø 1320 / 51.9 "	20 /	44.0			
Ø 1600 / 62.9 "	25 /	55.1			
ø 1800 / 70.8 "	30 /	66.0			
Ø 2300 / 90.5 "	35 /	77.2			
ø 2600 / 102.3 "	40 /	88.0			
Ø 3500 / 137.8"	53 /	117.0			





CIRCOLO L , assembly version (A)



Consignment consists of 2 packages

Unpack light fixture and check the parts list to make sure it is complete. Use the provided gloves for fitting the light fixture in order to keep polished surfaces and the acrylic glass clean.

Do not remove the protective foil until after assembly.

Mounting instructions



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2 / 3 part luminaires





Mounting of 2 / 3 part luminaires

Join the 2/3 halves of the luminaire and tighten each with two allen screws.

Connect the plug-in contours, then attach the acrylic glass cover. Further assembly like other sizes.



Mounting of acrylic glass ring 2 / 3 part luminaires

Please use textile gloves to mount the 2/3 parts of the acrylic glass ring. Insert the ringparts each from the side into the already suspended and leveled light fixture.

The acrylic glass ring consists out of 2/3 pieces, please mount one by one with enclosed stainless steel screws, and align evenly.

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CIRCOLOL + I Version

CIRCOLO INVERSE

Mounting instructions

external power supply unit ceiling suspended ceiling A









CIRCOLO L + INVERSE

14.2 x 5.9 x 3.3"

max. 10 Power supply unit according to the specification per fixture. DE 1F DE 2F DE 3F I/W/H I /W/H I /W/H 360 x 150 x 85 mm 360 x 300 x 85 mm 360 x 400 x 85 mm

14.2 x 11.8 x 3.3"

0m / 33 feet			
	1		

14.2 x 15.7 x 3.3"

supply unit Mounting of the cable grippers, installation of the light fixture

Light fixture with steel cable suspension - Connection of the

light fixture with external power



Make sure the ceiling has sufficient support capacity!

- Mark the 4 / 6 anchor positions of the light fixture on the ceiling 1 according to the drilling template on page 8,9.
- Drill Ø 6mm / 1/4 holes, insert anchors and fasten steel cable 2. holders, see pictures (1 + 2).



The steel cable grippers cannot be used for outdoor areas. Make sure cables are not damaged. Prior to mounting, the nozzle of the steel cable bracket has to have noticeable spring pressure. In order to ensure full suspension, the steel cables have to be clean and free from greases, oils and rust. The steel cable grippers can only be used in connection with the provided fixation cables for stationary and static loads, see picture 2

- 3. Insert the steel cables to the ceiling mounted steel cable grippers 2 and fix it.
- 4. Lift the light fixture in its desired position and adjust by applying light pressure on the steel cable grippers pre-attached to the light fixture, see picture (3 + 4)
- 5 Lock the steel cable grippers in place by use of the insulated knurled screw.
- 6. Shorten excessive steel cables.

Assembly of the operating unit, connection to light fixture



Mount external power supply unit only in a dry and aerated place!

Power supply cable from the operating unit to the light fixture max. 10m / 33 feet

Assembly of external power supply vertically or horizontally (see sketch)

- 7. Open the housing of the operating unit by loosening the 4 screws.
- Fasten operating unit sufficiently. 8.
- Connect primary connection and power supply cable of the light 9. fixture according to the wiring diagram (p.20-23), then fasten the housing of the operating unit again.
- 10. Check whether the light fixture is functioning.

Mounting instructions

CIRCOLO L + I Version CIRCOLO INVERSE









CIRCOLO L + INVERSE

CIRCOLO IN



Light fixture with steel cable suspension – Connection of the light fixture with separate canopy

Mounting of the cable grippers, installation of the light fixture



Make sure the ceiling has sufficient support capacity!

- 1. Mark the 4 / 6 anchor positions of the light fixture on the ceiling according to the drilling template page 8,9.
- 2. Drill Ø 6mm / 1/4 holes, insert anchors and fasten steel cable holders, see pictures 1+2 .



The steel cable grippers cannot be used for outdoor areas. Make sure cables are not damaged. Prior to mounting, the nozzle of the steel cable gripper has to have noticeable spring pressure. In order to ensure full suspension, the steel cables have to be clean and free from greases, oils and rust. The steel cable gripper can only be used in connection with the provided fixation cables for stationary and static loads, see picture (3)

- 3. Insert the cables which have been pre-attached to the light fixture in the steel cable grippers.
- 4. Lift the light fixture in its desired position and adjust by applying light pressure on the steel cable grippers 4.
- 5. If provided, lock the steel cable grippers in place by use of the insulated knurled screw.
- 6. Shorten excessive steel cables.

Assembly of the canopy, connection to light fixture



Power supply cable from the operating unit to the light fixture max. 10m / 33 feet

- 7. Mark the 4 anchor positions of the canopy on the ceiling according to the scale sketch (p. 10). Drill \emptyset 6mm / 1/4 holes, insert anchors and fasten canopy.
- 8. Connect primary connection in accordance with the wiring diagram.
- 9. Insert the power supply cable that has been pre-attached to the light ring in the side of the canopy and connect to the terminal block according to wiring diagram (p.20-23).
- 10. Mount canopy cover and fasten with screws from the side.
- 11. Check whether the light fixture is functioning.

Mounting instructions

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CIRCOLO L + I Version CIRCOLO INVERSE



ng external power supply unit

iling

spacer









Direct ceiling mounting – Connection of the light fixture with with external power supply unit





Make sure the ceiling has sufficient support capacity!

- 1. Mark the 4 / 6 anchor positions of the light fixture on the ceiling according to the drilling template page 8,9.
- 2. Drill Ø 6mm / 1/4 holes, insert anchors and fasten ceiling spacers (50 mm), see pictures (1 + 2).
- 3. Insert the bolts which have been pre-attached to the light fixture, in the ceiling spacer.
- 4. Fasten with the locking screw on the side \Im .

Assembly of the operating unit, connection to light fixture



Mount operating unit only in a dry and aerated place!

Power supply cable from the operating unit to the light fixture max. 10m / 33 feet

Fixation of power supply unit unit vertically or horizontally (see sketch)

- 5. Open the housing of the operating unit by loosening the 4 screws.
- 6. Fasten power supply unit sufficiently.
- 7. Connect primary connection and power supply cable of the light fixture according to the wiring diagram (p.20-23), then fasten the housing of the operating unit again.
- 8. Check whether the light fixture is functioning.

Mounting instructions



Date: 11.03.2019

CIRCOLO L + I Version CIRCOLO INVERSE









3

max.	10m / 33 feet	
		
Ø body	\rightarrow	
	>	
Ø cover p	ate	
	cording to the specification p	
DB 290	Ø 290 / 260 mm / 11.4 x 10,2"	up to Ø 1800 mm
DB 350	Ø 350 / 320 mm / 13.7 x 12.5"	up to Ø 3500 mm

Direct ceiling mounting – Connection of the light fixture light fixture with separate canopy

Mounting of the ceiling support



Make sure the ceiling has sufficient support capacity!

- 1. Mark the 4 / 6 anchor positions of the light fixture on the ceiling according to the drilling template page 8,9.
- 2. Drill Ø 6mm / 1/4 holes, insert anchors and fasten ceiling spacers (50 mm), see pictures (1 + 2).
- 3. Insert the bolts which have been pre-attached to the light fixture, in the ceiling spacer.
- 4. Fasten with the locking screw on the side \Im ..

Assembly of the canopy, connection to light fixture



Power supply cable from the operating unit to the light fixture max. 10m / 33 feet

- 5. Mark the 4 anchor positions of the canopy on the ceiling according to the scale sketch (p.10). Drill Ø 6mm / 1/4 holes, insert anchors and fasten canopy.
- 6. Connect primary connection in accordance with the wiring diagram.
- 7. Insert the power supply cable that has been pre-attached to the light ring in the side of the canopy and connect to the terminal block according to wiring diagram (20-23).
- 8. Mount canopy cover and fasten with screws from the side.
- 9. Check whether the light fixture is functioning.

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Mounting instructions

Date: 11.03.2019

CIRCOLO L + I Version CIRCOLO INVERSE (1320, 1600, 2300, 2600mm)

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Light fixtures with steel cable suspension or ceiling spacers

Depending on the selected luminaire size: 4 or 6 fixing points for suspension.



CIRCOLO Ø 750 mm / 29.5" 4 Suspension Points



CIRCOLO Ø 900 mm / 35.5" 4 Suspension Points



CIRCOLO Ø 1320 mm / 51.9" 4 Suspension Points CIRCOLO Ø 1600 mm / 62.9" 4 Suspension Points

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Mounting instructions

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CIRCOLO L + I Version CIRCOLO INVERSE







Canopy Ø 290 mm / 11,4" with 4 steel cables



Canopy Ø 350 mm / 13,7" with 6 steel cables

Light fixture with canopy – Connection of the light fixture with separate power supply cable

Mounting of the canopy



Make sure the ceiling has sufficient support capacity!

- 1. Fit the base of the canopy to the ceiling with the 4 mounting points. Ø Drill 6mm / 1/4" holes and anchor to fasten canopy to ceiling (see scale sketch on the left).
- 2. Connect the power supply and the control signal to the terminal block of the canopy (see wiring diagram page 20-23).

Connection of the light fixture

- 3. Attach the enclosed 4 or 6 steel cables (depending on the diameter of the lamp) to the provided cable grippers on the canopy.
- Insert the steel cables into the cable grippers pre-assembled on the light fixture, bring the light fixture into the desired position and align them by applying light pressure on the cable grippers ①.
- 5. Lock the cable grippers in place by use of the knurled screw.
- 6. Shorten excessive steel cables.



Never adjust the suspension under pressure. The steel cables might get damaged.

Shortened cables can only be replaced by the factory!

- 6a. Insert the power supply line through the side of the ceiling plate and connect it to the terminal block in accordance with the wiring diagram (p.20-23).
- 6b (optional) Canopy including light spot: connect pre-assembled connector to canopy.
- 7. Mount the canopy cover and fasten it with screws from the side.
- 8. Check whether the light fixture is functioning.



Canopy with mounted cover



Canopy with spot

Mounting instructions

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CIRCOLO L + I Version CIRCOLO INVERSE







Canopy Ø 290 mm / 11,4" with 4 steel cables



Canopy Ø 350 mm / 13,7" with 6 steel cables

Light fixture with canopy – Connection of the light fixture with current-carrying steel cables

Mounting of the canopy



Make sure the ceiling has sufficient support capacity!

- 1. Fit the base of the canopy to the ceiling with the 4 mounting points. Ø Drill 6mm / 1/4" holes and anchor to fasten canopy to ceiling (see scale sketch on the left).
- 2. Connect the power supply and the control signal to the terminal block of the canopy (see wiring diagram page 20-23).

Connection of the light fixture

- Attach the enclosed 4 or 6 steel cables (depending on the diameter of the lamp) to the provided cable grippers on the canopy.
- 4. Insert the steel cables into the cable grippers pre-assembled on the light fixture, bring the light fixture into the desired position and align them by applying light pressure on the cable grippers ①.
- 5. Lock the cable grippers in place by use of the insulated knurled screw.
- 6. Shorten excessive steel cables in order to prevent short circuits.



Consider the polarity of the current-carrying cables in accordance with the markings on the light fixture and the canopy.

Never adjust the suspension under pressure. The steel cables might get damaged.

Shortened cables can only be replaced by the factory!

- 6a. (optional) Canopy cover including light spot: Connect spot with canopy.
- 6.b Mount the canopy cover and fasten it with screws from the side.
- 7. Check whether the light fixture is functioning.



Canopy with mounted cover



Canopy with spot



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Mounting instructions

CIRCOLO L + I Version CIRCOLO INVERSE (1320, 1600, 2300, 2600mm)



Date: 11.03.2019

Light fixture with canopy

minimum (b) respectively maximum (c) ceiling suspension





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Mounting instructions

CIRCOLO L + I Version CIRCOLO INVERSE (1320, 1600, 2300, 2600mm)



Date: 11.03.2019

Light fixture with canopy

minimum (b) respectively maximum (c) ceiling suspension



Mounting instructions

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PB 366	Ø 90 H 366 mm	/ Ø 3,5 H 14.4"
PB 656	Ø 90 H 656 mm	/ Ø 3,5 H 25.8"

Luminaire with pendant canopy – Connecting the light fixture with separate supply line

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Mounting the Canopy Ceiling Attachment



Verify sufficient load-bearing capacity of the ceiling!

- 1. Fasten the canopy ceiling attachment to the ceiling at the 2 mounting points. Ø 6mm / 1/4" drill and wall plugs
- 2. Connect the power supply and the control signal to the terminal block of the canopy. For this, dismount the terminal block, connect the cables and mount the terminal block again. Insert the two pre-assembled steel cables (5000mm) and the power supply cable through the canopy lid, fasten cable anchorage and lid with magnets.

Mounting the Pendant Canopy

- 3. Move the outer sleeve of the pendant canopy up, turn and then move it down.
- 4. Insert both steel cables (cable length a) in the cable gripper of the pendant canopy and adjust to desired length by applying slight pressure to the cable gripper.



Never adjust the suspension under load to avoid damage to the steel cables.

- 5. Lock the cable grippers on the canopy by use of the insulated knurled nut.
- 6. Protruding steel cables may be shortened, if necessary.



Shortened cables may only be replaced at the factory

7. Connect the supply line to the terminal block of the pendant canopy, lock cable anchorage. Move the outer sleeve back up.

Connecting the Luminaire

- 8. Fasten the luminaire body to the bottom part of the pendant canopy at the cable anchors provided with the pre-assembled cables (cable length b) and adjust by applying slight pressure to the cable hold.
- 9. Lock the cable holds by use of the insulated knurled nut.
- 10. Connect the pre-assembled supply line to the terminal block at the bottom of the pendant canopy. Lock cable anchorage.
- 11. Put the sleeve of the pendant canopy back in position and fasten it.
- 12. Check the luminaire functions.

Mounting instructions

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Canop Typ Canopy size mm / inch Ρ 4"

ру	accordi	ng to	the	specification	per	fixture.
			1:00	h		

PB 366	Ø 90 H 366 mm	/ Ø 3,5 H 14.4"
PB 656	Ø 90 H 656 mm	/ Ø 3,5 H 25.8"

Luminaire with pendant canopy -**Connecting the light fixture** with current-carrying steel cables

Mounting the Canopy Ceiling Attachment



Verify sufficient load-bearing capacity of the ceiling!

- Fasten the canopy ceiling attachment to the ceiling at the 2 1. mounting points. Ø 6mm / 1/4" drill and wall plugs
- Connect the power supply and the control signal to the terminal 2. block of the canopy. For this, dismount the terminal block, connect the cables and mount the terminal block again. Insert the two pre-assembled steel cables (5000mm) and the power supply cable through the canopy lid, fasten cable anchorage and lid with magnets.

Mounting the Pendant Canopy

- 3. Move the outer sleeve of the pendant canopy up, turn and then move it down.
- 4. Insert both steel cables (cable length a) in the cable gripper of the pendant canopy and adjust to desired length by applying slight pressure to the cable gripper.



Never adjust the suspension under load to avoid damage to the steel cables.

- 5. Lock the cable grippers on the canopy by use of the insulated knurled nut.
- 6. Protruding steel cables may be shortened, if necessary.



Shortened cables may only be replaced at the factory

Connect the power supply cable to the terminal block of the pendant 7. canopy, lock cable anchorage. Move the outer sleeve back up.

Connecting the Luminaire

8. Fasten the luminaire body to the bottom part of the pendant canopy at the cable anchors provided with the pre-assembled cables (cable length b) and adjust by applying slight pressure to the cable hold.



Observe the polarity of the live cables according to the markings on the luminaire and the canopy.

- Lock the cable holds by use of the insulated knurled nut. 9.
- 10. Shorten protruding current-carrying steel cables to avoid short circuits.
- 11. Put the sleeve of the pendant canopy back in position and fasten it.
- 12. Check the luminaire functions.

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Mounting instructions

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CIRCOLO L + I Version CIRCOLO INVERSE







Light fixture with current-carrying steel cables, cavity boxes and external power supply unit.



Mounting of the cavity boxes with integrated steel cable grippers.



Make sure the ceiling has sufficient load-carrying capacity!

- Mark the 4 or 6 positions of the cavity wboxes on the ceiling according to the drilling template on page 11-13 (observe different measurements).
- Cut out a ceiling cavity with Ø 68 mm / 2.67" ⁽²⁾. Attach the cavity box to the ceiling with 2 cross-recessed screws (the thickness of the ceiling must be max. 40 mm / 1.57").
- 3. Connect the power supply cable to the cavity box ③ and with the technical unit.
- 4. Insert the steel cables (which are already mounted on the fixture) through the hole in the cover plate in the cable grippers ④.
- 5. Lift the light fixture in the requested position and adjust by applying slight pressure on the steel cable grippers ⁽⁵⁾.
- 6. Shorten excessive steel cables.
- 7. Fix cover with two screws 6.





The steel cable grippers cannot be used for outdoor areas. Make sure cables are not damaged. Prior to mounting, the nozzle of the steel cable bracket has to have noticeable spring pressure. In order to ensure full suspension, the steel cables have to be clean and free from grease, oil and rust. The steel cable grippers can only be used in connection with the provided fixation cables for stationary and static loads.

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Mounting instructions

Date: 11.03.2019

CIRCOLO L + I Version **CIRCOLO INVERSE**

Light fixture with current-carrying steel cables, cavity boxes and external power supply unit.



Distance betweer Cavity box max. 1	n external power supp 0m / 33 feet	bly unit and
W H ↓ L		
Power supply unit a	ccording to the specif	ication per fixture.
DE 1F L/W/H 360 x 150 x 85 mm 14.2 x 5.9 x 3.3"	DE 2F L/W/H 360 x 300 x 85 mm 14.2 x 11.8 x 3.3"	DE 3F L/W/H 360 x 400 x 85 mm 14.2 x 15.7 x 3.3"



Assembly of the power supply unit, connection to cavity boxes

Mount external power supply unit only in a dry and well-aried place! Power supply cable from the power supply unit to the light fixture max. 10m / 33 feet

Assembly of external power supply vertically or horizontally (see sketch)

- 8. Open the housing of the power supply unit by loosening the 4 screws.
- 9. Fasten power supply unit properly.
- 10. Connect primary connection and power supply cable of the cavity boxes according to the wiring diagram (p.20-23), then fasten the housing of the power supply unit again.
- 11. Check whether the light fixture is functioning.

Mounting instructions

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Date: 11.03.2019

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Light fixture with one steel cable suspension – Connection of the light fixture with external power supply unit



Mounting of the cable grippers, installation of the light fixture



Make sure the ceiling has sufficient support capacity!

- 1. Mark the anchor positions of the light fixture on the ceiling
- Drill Ø 6mm / 1/4 holes, insert anchors and fasten steel cable holders, see pictures ① ② ③.



The steel cable grippers cannot be used for outdoor areas. Make sure cables are not damaged. Prior to mounting, the nozzle of the steel cable gripper has to have noticeable spring pressure. In order to ensure full suspension, the steel cables have to be clean and free from greases, oils and rust. The steel cable gripper can only be used in connection with the provided fixation cables for stationary and static loads.

- 3. Screw the enclosed pre-convectioned steel cable **"a"** into the steelcable grippers ③. Connect the adjustable rope holder ④ to the connecting element ⑤ ⑥ of the 2nd rope set. Adjust the rope length **"a"** on the rope holder by applying slight pressure from above and shorten the rope if necessary.
- Insert 4 wire ropes of the rope set "b" into the rope holders ⑦ or
 ③ pre-assembled on the lamp, bring the lamp into the desired position and align the wire rope holders by applying light pressure.
- 5. Lock the wire rope holder with the knurled nut.
- 6. Shorten excessive steel cables.

Assembly of the operating unit, connection to light fixture



Mount external power supply unit only in a dry and aerated place! Power supply cable from the operating unit to the light fixture max. 10m / 33 feet

- 7. Open the housing of the operating unit by loosening the 4 screws.
- 8. Fasten operating unit sufficiently.
- 9. Connect primary connection and power supply cable of the light fixture according to the wiring diagram (p.20-23).
- 10. Check whether the light fixture is functioning.
- 11. Fasten the housing of the operating unit again.



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Mounting instructions

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(4)



Light fixture with one steel cable suspension – Connection of the light fixture with separate canopy \bigcirc

Mounting of the cable grippers, installation of the light fixture



Make sure the ceiling has sufficient support capacity!

- 1. Mark the anchor positions of the light fixture on the ceiling
- Drill Ø 6mm / 1/4 holes, insert anchors and fasten steel cable holders, see pictures ① ② ③.



The steel cable grippers cannot be used for outdoor areas. Make sure cables are not damaged. Prior to mounting, the nozzle of the steel cable gripper has to have noticeable spring pressure. In order to ensure full suspension, the steel cables have to be clean and free from greases, oils and rust. The steel cable gripper can only be used in connection with the provided fixation cables for stationary and static loads.

- 3. Screw the enclosed pre-convectioned steel cable **"a"** into the steelcable grippers ③. Connect the adjustable rope holder ④ to the connecting element ⑤ ⑥ of the 2nd rope set. Adjust the rope length **"a"** on the rope holder by applying slight pressure from above and shorten the rope if necessary.
- Insert 4 wire ropes of the rope set "b" into the rope holders ⑦ or
 ③ pre-assembled on the lamp, bring the lamp into the desired position and align the wire rope holders by applying light pressure.
- 5. Lock the wire rope holder with the knurled nut.
- 6. Shorten excessive steel cables.

Assembly of the canopy, connection to light fixture



Power supply cable from the operating unit to the light fixture max. 10m / 33 feet

- 7. Mark the 4 anchor positions of the canopy on the ceiling according to the scale sketch (p. 10). Drill \emptyset 6mm / 1/4 holes, insert anchors and fasten canopy.
- 8. Connect primary connection in accordance with the wiring diagram. (p. 20-23)
- 9. Insert the power supply cable that has been pre-attached to the light ring in the side of the canopy and connect to the terminal block according to wiring diagram (p.20-23).
- 10. Check whether the light fixture is functioning.
- 11. Mount canopy cover and fasten with screws from the side.



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Mounting instructions

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Wiring Diagram 1 x LED white



Wiring Diagram 2 x LED white





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Wiring Diagram 1 x LED RGB



Wiring Diagram 1 x LED RGB + 1 x LED white





Mounting instructions

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Wiring Diagram LED white / Canopy Ø290





Mounting instructions

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Wiring Diagram LED white / Canopy Ø350

We will be glad to assist you with any further questions regarding the assembly of our light fixtures. **Contact: Inter-lux, 3741 Commerce Dr. #306-308, Baltimore, MD 21227. 410-381-1497 www.inter-lux.com** Legal disclaimer: Please make sure to adhere to all safety instructions. Every single assembly step is crucial in order to ensure the safety of the light fixture and the technician. Inter-lux and SATTLER GmbH cannot be held liable for any damages or injuries in case of negligence of safety instructions.